1. Remove the damaged or defective 284 or 285 daughtercard from location 5S (284) or 6D (285).

2. Plug the appropriate replacement daughtercard into the socket. It will take some gentle force to seat the header pins on the replacement into the socket.

3. If you still experience problems, you may need to replace the old socket on the board with a new, good quality dual-wipe 28 pin socket. (The original sockets will corrode with age and the wipers will break off inside resulting in poor connections.)